

ABSTRACT OF THE DISCLOSURE

A fusion undergarment, and more particularly a brassiere,
5 having a transparent layer with an inner surface and an outer
surface, a support layer having an inner surface and an outer
surface, and an adhesive layer for fusing the transparent layer
with the support layer. The undergarment provides a balance of
comfort, support and sensual appeal. The fusing process
10 comprising the steps of fusing the adhesive layer to the support
layer, cutting the fused adhesive-support layer into a desired
shape, fusing the cut adhesive-support layer to the transparent
layer, forming the breast supporting cup portions of the bra,
preferably in a subsequent molding action. When the bra is worn,
15 the support layer extends primarily under a wearer's breasts
along a lower and side breast profile providing an optimal
balance of comfort and support, while the transparent layer
provides the requisite sensual appeal.